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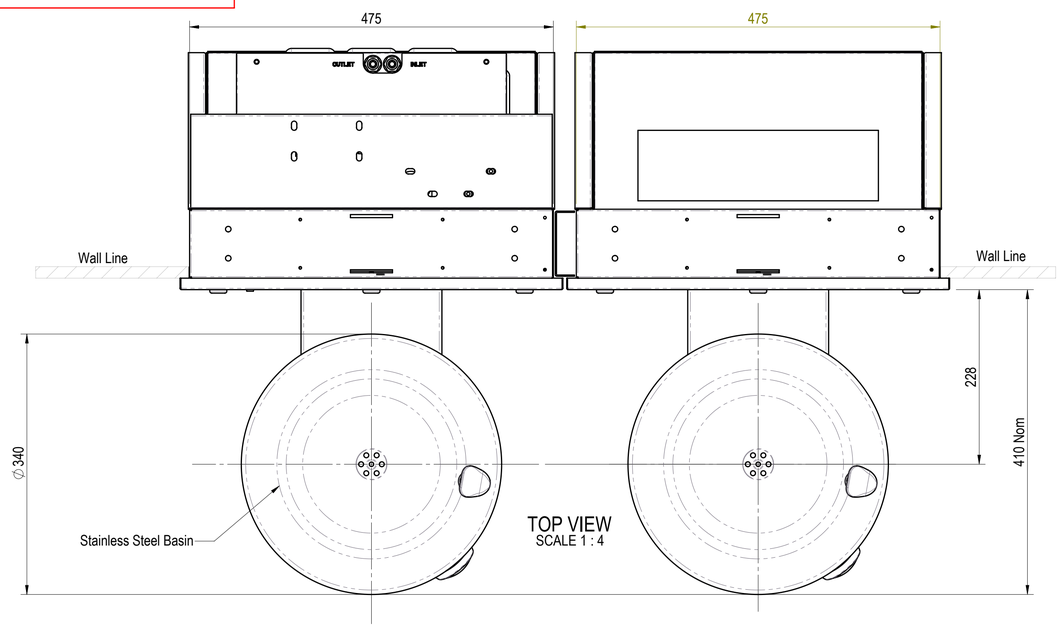
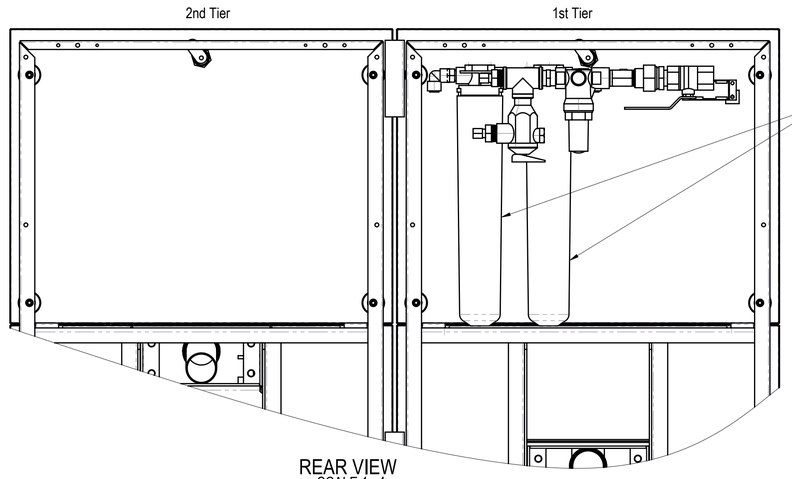
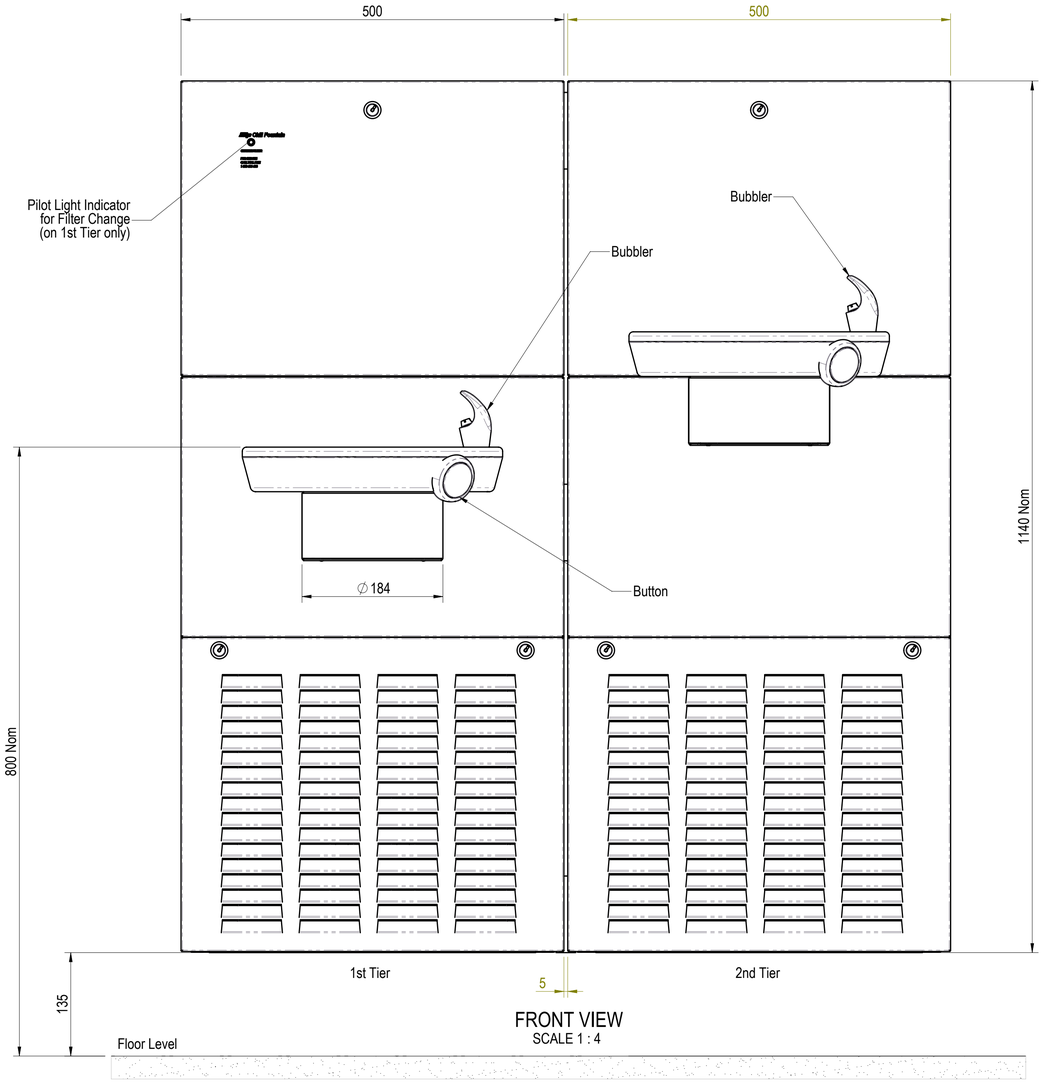
Sheet1



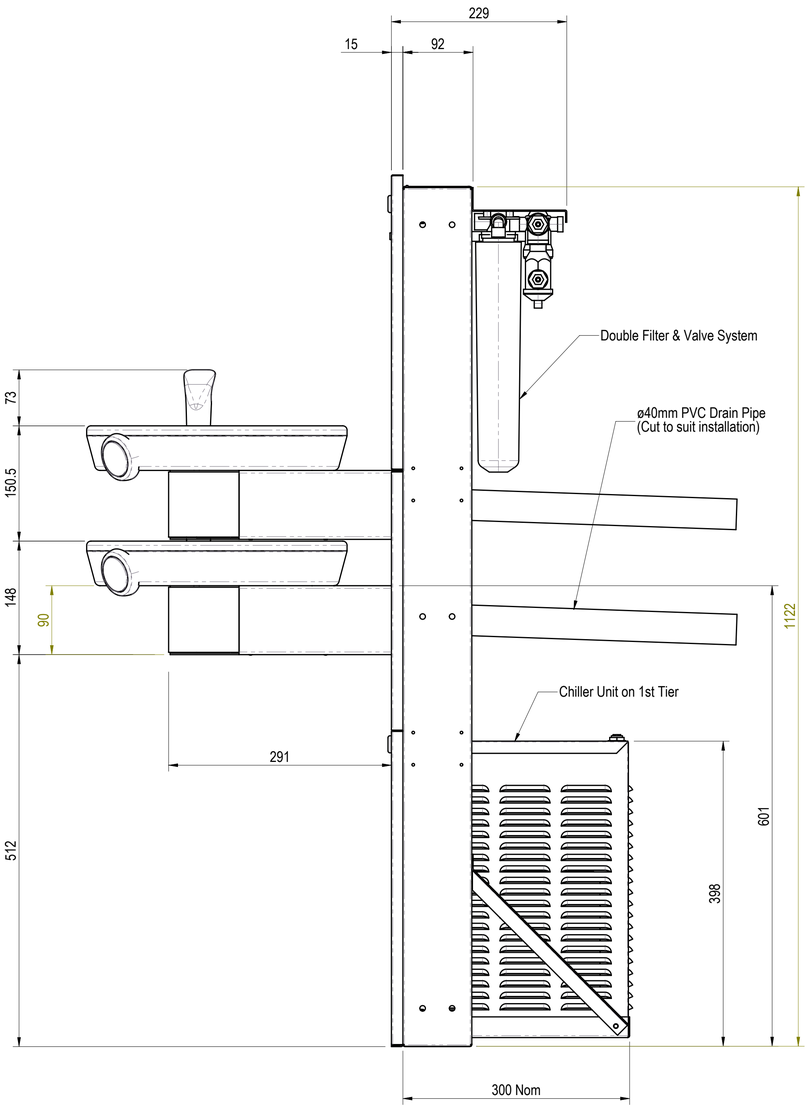
TOP VIEW
SCALE 1 : 4



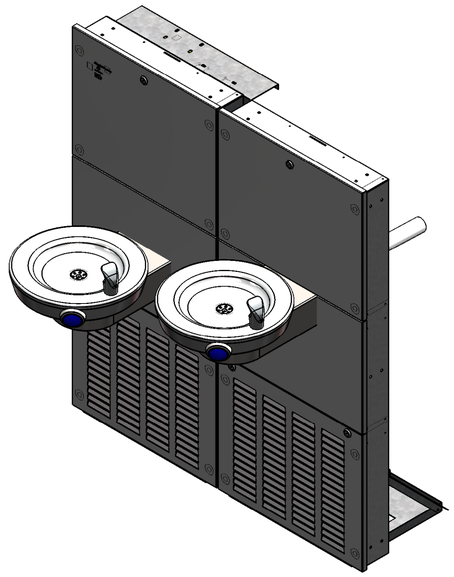
REAR VIEW
SCALE 1 : 4



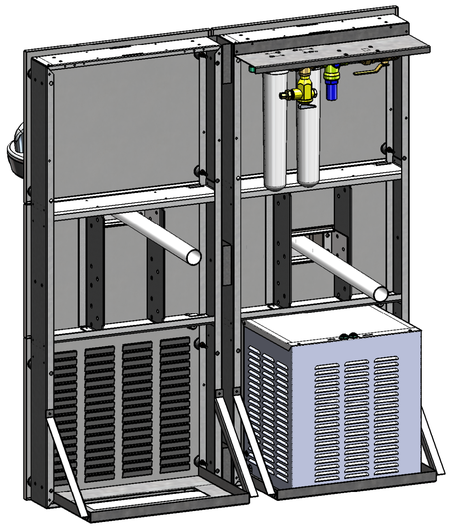
FRONT VIEW
SCALE 1 : 4



SIDE VIEW
SCALE 1 : 4



Configuration : Default



SCALE 1 : 7.5

Limits unless otherwise stated:
1. Fabricated : ± 0.75
2. Sand-Cast : ± 0.35
3. Die-Cast : ± 0.25
4. Investment : ± 0.25
5. Moulded : ± 0.15
6. Machined : ± 0.25mm
7. Angular : ± 0.5Degree
Fits unless otherwise stated:
1. Free Running = H9/d9
2. Running = H8/f8
3. Clearance = H7/h6
4. Sliding = H7/g6
5. Interference = H7/s6

Surface finishes unless otherwise stated:
1. Sand-Cast = 16.0µm
2. Forging = 6.3µm
3. Forging = 6.3µm
4. Milling = 3.2µm
5. Turning = 3.2µm
6. Boring = 3.2µm
7. Reaming = 1.6µm
8. Reaming = 1.6µm
9. Grinding = 0.8µm
10. Honing = 0.4µm
11. Polishing = 0.2µm

THIRD ANGLE PROJECTION

Dimensions in millimetres

Drawing to BS8888:2004

Screw threads to BS 8858:2008

Zip Industries Pty Ltd
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Australia
Web : www.zipindustries.com
Email : sales@zipindustries.com

Features marked with this symbol: must be referred to in the manufacturing control plan

XXX.XX

REVISIONS

Rev	XXXX YYYY	Last Change(s)	ECO	Date	By

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For the current revision REFERENCE should be made to the NATIVE electronic form as stated in the top left-hand corner of this sheet.
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Zip Industries

Manufacturing Instructions

Make or Buy : Make
Manufacturing Route : See Components
Raw material : See Components
Remove all sharp edges. This drawing ONLY details information which cannot be ascertained from the 3D geometry of the part(s) attached. Model & dimensions are AFTER all finishing operations
Comments :
Converted by edgarg @ 08/09/2011 15:30:54

Approved by : Unapproved on 1/01/2001
Updated by : edgarg on 8/03/2013 1:45:06 PM
Created by : Engineer on 8/09/2011
Material : See Components
Finish : Proprietary

Volume (unit) : 5682.8 | Area (unit) : 80955.8
Potable? : No | Recyclable? : No
Mass (g) : 41448.4 | Density (g/cm3) : 7.3

Description : Chill Fountain - Child/Adult Double Bowl
Project : Chill Fountain®
Configuration : Default
Model : 38076
Status : Production
Rev : A
Drawing : 38076
Draw Rev : A
Derived from : New
Scale : 1:1
Sheet : 1 of 1
Status : Prototype
Size : A1
Drawing Property
Part Property